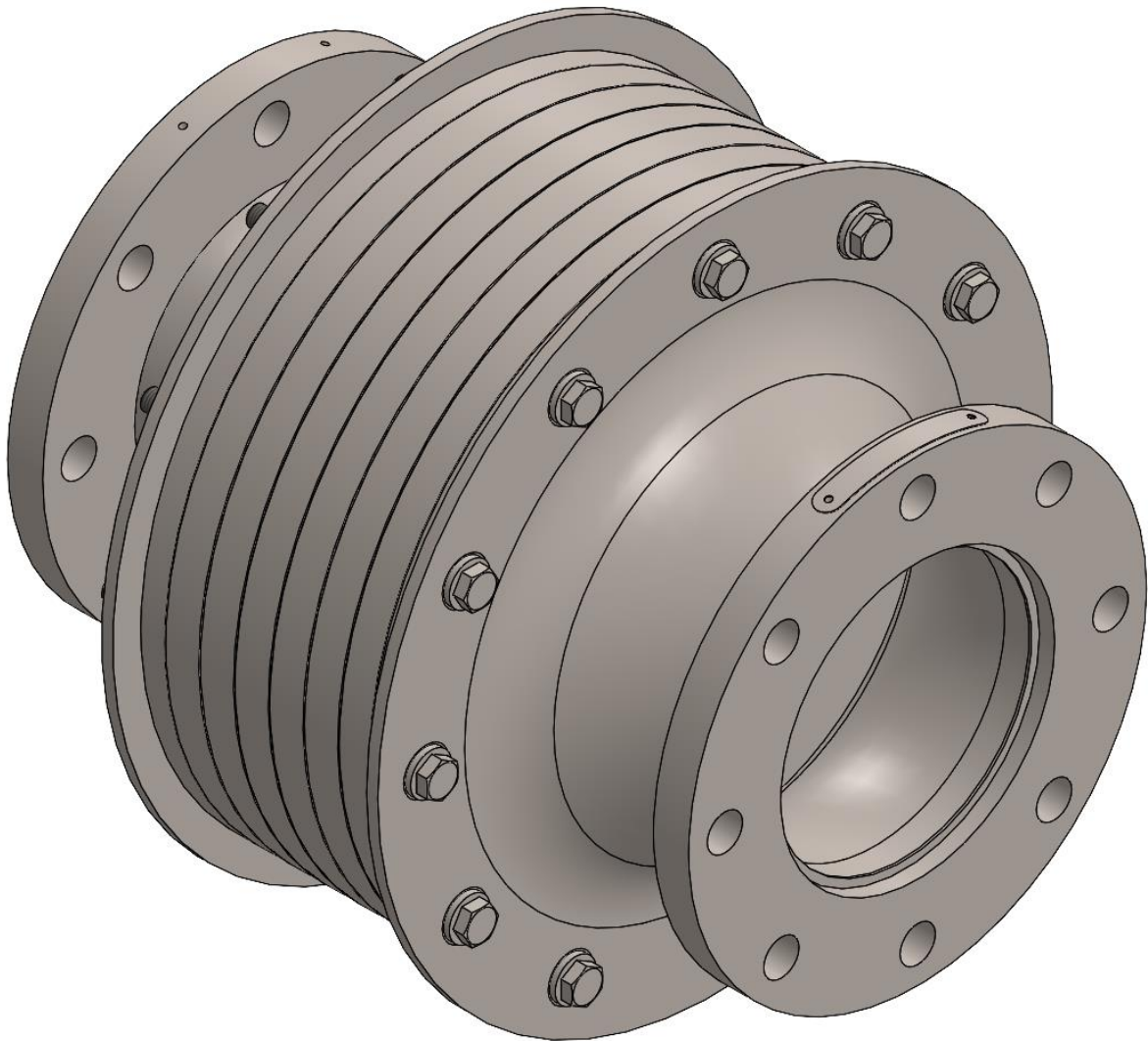


Operating Instruction
Inline Detonation Flame Arrester 1002-0028



IBExU 23 ATEX 2054 X



1. Preface

This operating instruction apply to inline detonation flame arrester 1002-0028, provided the fact that your inline detonation flame arrester meets all technical standards described in this document.

Any information required for the assembly, use and maintenance of the protective system may be obtained from these instructions.

Please read the operating instructions on hand carefully to ensure the safe use of this inline detonation flame arrester.

All assembly and maintenance work needs to be carried out by qualified staff.

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The operating instructions on hand correspond to the current technical state of inline detonation flame arrester 1002-0028. Content is subject to change. Errors excepted.

In case of dispute, the German text shall prevail.

2. Symbols



Take note of the accompanying documents!
Important instructions for safe usage

3. Safety regulations and safety information

3.1 Safety regulations

The following regulations and guidelines are to be observed for the use of this protective system:

- EC type examination number IBExU 23 ATEX 2054 X
- DIN EN ISO 16852 Flame arresters
- European Directive 2014/34/EU
- National safety regulations
- National workers' protection regulations

Safety instructions

The following instructions are to be observed to guarantee workers protection and occupational safety:

- Safety regulations in compliance with section 3.1
- Observation of laws and provisions in force at the place of application.
Operators and supervising staff are responsible for the fact that these provisions are observed.
- Installation and maintenance work is to be carried out by qualified staff.

4. Purpose of use

Inline detonation flame arrester type 1002-0028 prevents light-back at the deflagration and stable detonation of potentially explosive vapour-air, and or gas-air mixtures of explosives group IIA1, IIA, IIB1, IIB2, IIB3, IIB or IIC at an absolute working pressure of $p_{abs} \leq 1.10$ bar in an ignition source preceding pipe with a maximum nominal diameter of $DN = 150$ mm.



Warning!

Flame arresters are limited in mounting and use.

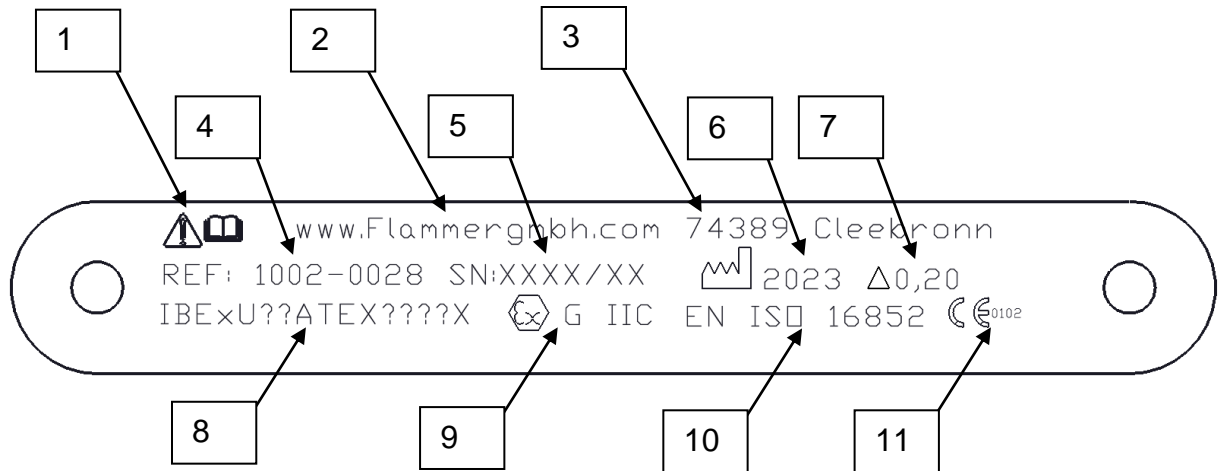
Pay attention to the following hints according to EN ISO 16852

Type designation	DET4		Inline detonation flame arrester for stable detonation without restriction
Lu/D	n/a		Pipe length not limited
BC	C		Not suitable for endurance burning
EX	G IIC		Explosion group
To	60	[°C]	Maximum operating temperature
po	1.10	[bar]	Maximum absolute operating pressure

4.1 Special requirements for safe use

- Maximum connector's nominal diameter $DN : \leq 150$ mm
- Maximum pipe length : unrestricted
- Fitting position : user-defined
- The inline detonation flame arrester is protecting against light-back on both sides, i.e. that it may be connected to either side of the side that is to be protected.
- Shut off valves before and after the flame arrester must be fully open during normal operation.
- The nominal pipe diameter on the unprotected side shall be no larger than the flame arrester connection.
The nominal pipe diameter on the protected side shall be no less than the pipe diameter on the unprotected side.
- The inline detonation flame arrester may only be used, if the materials resist against the mechanical and/or chemical influences under the actual operating conditions, in such a way, that explosion protection is always guaranteed.
This applies particularly to the flame arrester elements whose protection against flame transmission may be endangered by corrosion among others.
- Combustible gases, i.e. combustible fluids that occur during operation have to be listed in explosives groups IIA1, IIA, IIB1, IIB2, IIB3, IIB or IIC with a standard gap (MESG) up to < 0.50 mm.
- The inline detonation flame arrester is **not** tested for endurance burning and instable detonation and therefore is not authorized for that purpose!

4.2. Marking identification



Type plate

Description:

1. Warning: Attention, the operating instruction is a part of the product inline detonation flame arrester and contains important information, which is relevant for your safety and its function.
2. Name of the manufacturer
3. Address of the manufacturer
4. Product type/series
5. Serial number
6. Year of manufacture
7. Gap width of the flame arrester elements
8. EU Type Examination Certificate number (ATEX)
9. Explosion group for gases (IIC)
10. Test standard
11. CE Mark number of the named body who audited the manufacturer (PTB)

5. Technical specifications

(See fig 1)

Connection : Flange DN 150 EN 1092-1 (DIN 2576) PN10(16), etc.
 Pressure loss : see Fig 2

6. Installation

(see fig 1)

The inline detonation flame arrester is to be fully and stressless joined to the respective connecting parts.



- Note requirements of chapter 4.
- The internal diameter of the connecting parts may not exceed the maximum permitted nominal pipe size.
- Any connection is to be sufficiently sealed with suitable media resistant sealing and checked for leakage. (Maximum test pressure $p_e = 12$ bar).
- The maximum pipe length listed in Section 4 contains all the connection parts between the source of ignition and the Inline deflagration flame arrester.
- When working with heat development (e.g., welding) make sure that the temperature in the area of the flame arrester elements (Pos.11, 12) does not exceed 100 °C. If necessary, remove the flame arrester elements with gasket (Pos.13) before starting work.
- Pay attention to professional earthing!
- Due to possible bimetallic corrosion (contact corrosion), we advise against use galvanized steel fittings in connection with stainless steel installations.

7. Maintenance

To keep flow resistance at a constantly low level, the inline detonation flame arrester is to be checked for impurities and, if necessary cleaned, in regular intervals.

Disassembly

Unscrew the 12 bolts (Pos. 3, 5, 6, 8) then remove a housing (Pos.2) and the flame arrester elements (Pos. 11, 12) together with the distance rack (Pos.9). If O-ring (Pos. 13) is damaged change it.

Petroleum ether is a suitable cleaning agent, although the instructions of the corresponding safety data sheet in accordance with directive 91/155/EC need to be observed.

Reassembly

After cleaning, reassemble in reverse order.

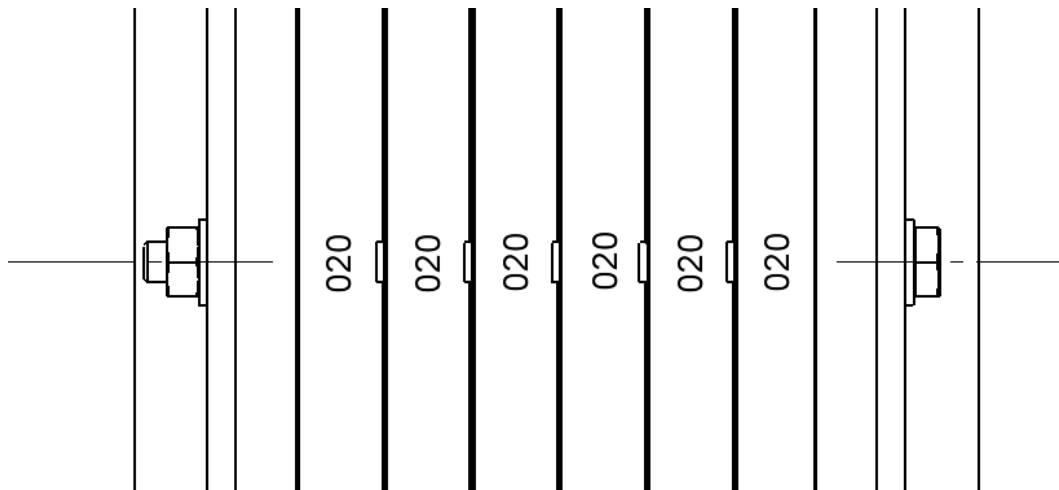
First put flame arrester element (Pos. 11) on the housing (Pos. 2), to ensure sealing of housing and following flame arrester elements (Pos. 12)

Look out for the accurate number, order and position of the distance racks (Pos.9, 10), the flame arrester elements (Pos. 11, 12) and O-rings (Pos. 13) to ensure function, a low pressure loss, a proper stabilisation of the flame arrester elements and a correct sealing.

For this the distance racks (Pos.9) should be in line with the stabilisation rack of the housing (Pos.10).

The distance rack (Pos.9) has a key which fits to a groove of the flame arrester element (Pos. 11).

The groove and the stabilisation rack (Pos. 9) are in line with the bolt bore $\varnothing 11$. The position of the bore $\varnothing 11$ is marked outside of the flame arrester elements by a second groove. After assembly the following picture should be visible while looking from above onto the bolt M10 (Pos. 3, 5). In this case all parts are in the right position.



Tightening torque for the screw M12 Pos.(6, 8) : 60 ± 2 Nm

Tightening torque for the screws M10 Pos.(3, 5) : 40 ± 2 Nm



Note !

- Pay attention for the right gap width of the flame arrester element.
The gap width (**0,20**) is mentioned on the type label and every flame arrester element.(see fig. above)
- For safety reason it is not permitted to increase the gaps in the flame arrester elements (e.g. to drill).
- After assembly detonation flame arrester and connections have to be tested for leak tightness. (Maximum test pressure $p_e = 12$ bar).
- Tighten screws with the required tightening moment after 15 minutes again when using PTFE O-rings.

After a detonation

- All parts (inside and outside) has to be examined and if necessary exchanged. Only use original spare parts of Flammer GmbH.
- In any case, replace flame arrester elements (Pos. 11, 12) and O-ring (Pos. 13).
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8. Spare parts

For ordering spare parts please declare:

- Type of product
- Complete serial number
- Spare part no. (Please refer to **fig. 1** for items)

Item	Product	Spare part no.
9, 11, 12, 13	Spare part set	8001-0067
13	O-ring	

9. Technical consulting

Flammer GmbH
Daimlerstr. 3
D-74389 Cleebronn

Tel. : ++49 / (0) 7135 / 93 84 21 0
Fax. : ++49 / (0) 7135 / 93 84 21 99
E-mail : info@flammergmbh.de
Homepage : www.flammergmbh.de

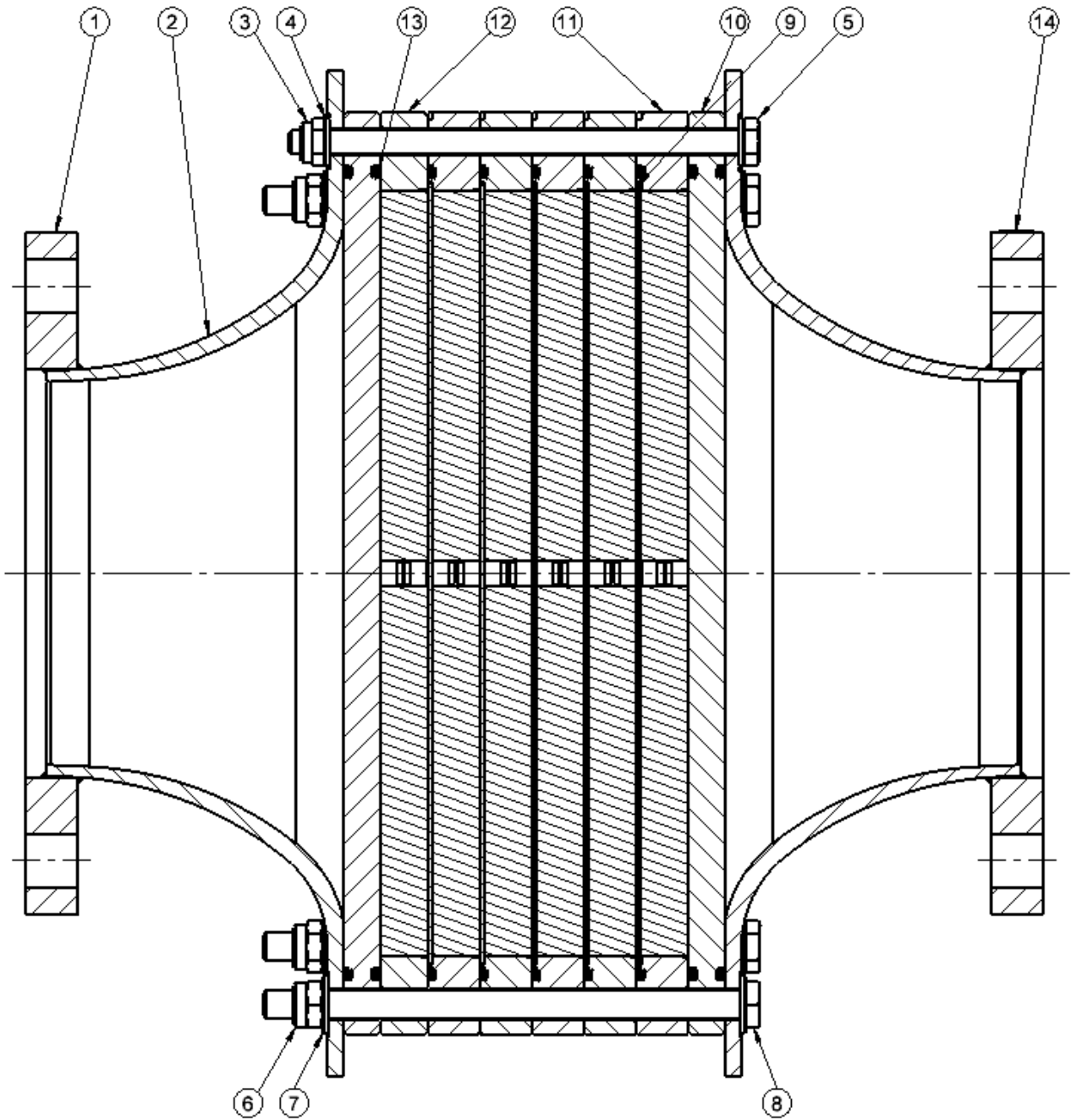


Figure 1
Design

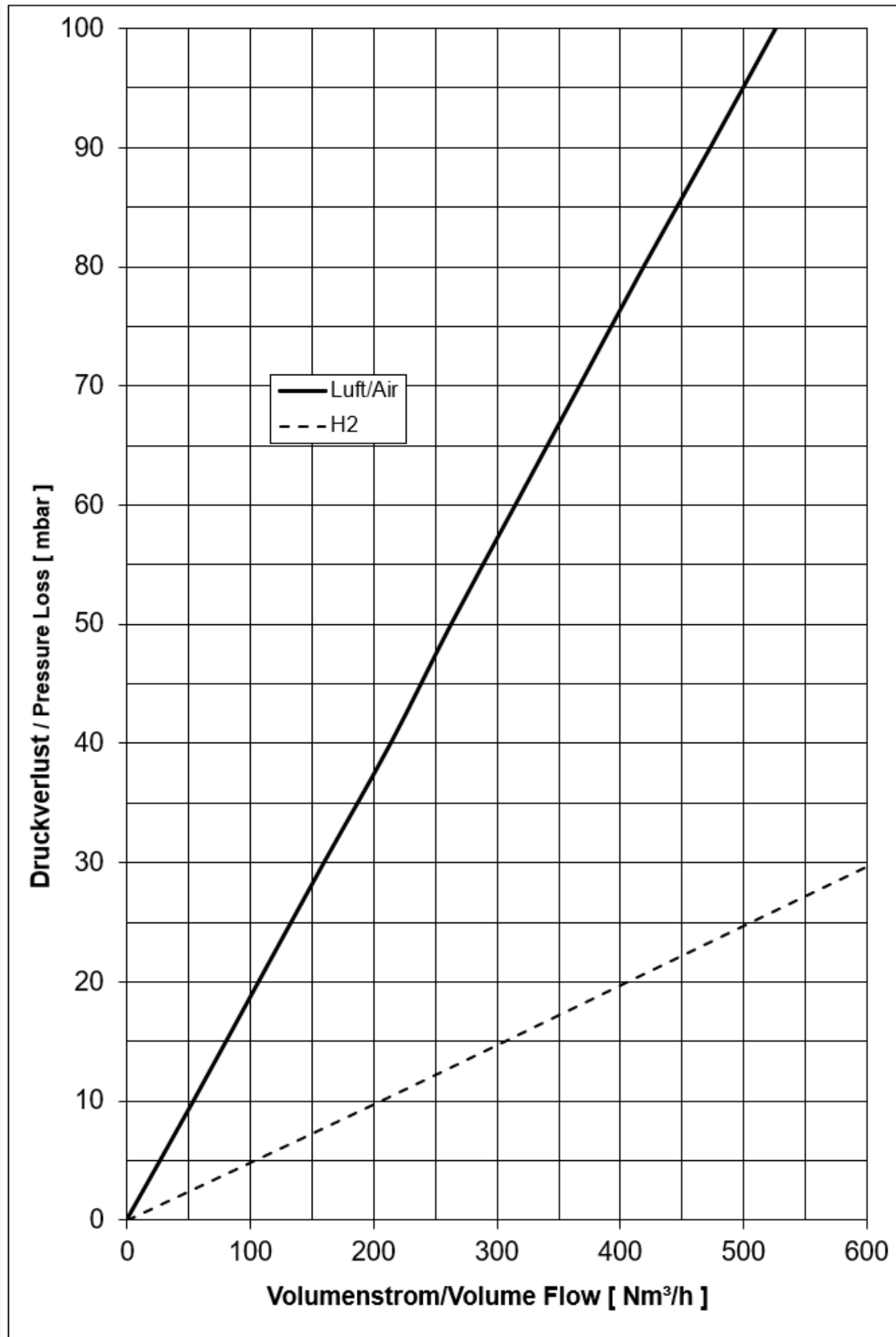
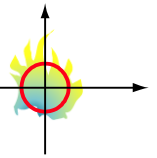


Figure 2

Pressure loss

Medium: air at $p_0 = 1013$ mbar, $T_0 = 273$ K, density = 1.293 kg/m³